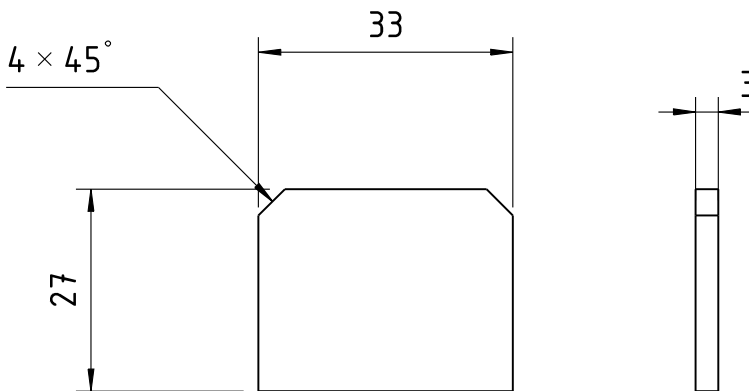


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UNCONTROLLED



NOTE:-
1. REMOVE SHARP EDGES AND BURRS.

N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	GRADE No.	SURFACE ROUGHNESS
0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	VALUE	SYMBOL
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	△	△
△	△	△	△	△	△	△	△	△	△	△	△	△	△
R136593024			34X27X3 THK										
SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE		COMPANY STD./I.S		Wt. (Kg)	
										MATERIAL			
△					PRODUCT	MUMBAI METRO CARS L2 & L7							
△					REF DRG								
△					MATERIAL								
△					HEAT TREAT.				APPD	MS			
△					SURFACE TREAT.				REVD	RSS			
△					TITLE	STIFFNER			CHKD	VSE			
△					DRWN				MM				
△					SCALE						SHEET	Wt.	
△					1:1						1 OF 1	0.02Kg	
										DRG No.		ALT	
												0	
					BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>					525-56261			
ALT.NO.	ECN NO/CHANGES			DATE	BY	CHKD	APPD						